TOUEI INC.

WATER SANDER WS-6/WS-6S (With Safety Lever)

\sim Pneumatic wet polisher \sim

It has been 50 years since our world's first air polisher WS-5 was developed. Water Sander WS-6 and WS-6S had been developed with the latest Japanese technology.

The greatest features:

- 1. It is equipped with the latest motor, which increases the rotation speed and torque by up to 15% in spite of having less air consumption.
- 2. WS-6 is the first product in the industry equipped with the shaft lock system, so polishing pads can be exchanged easily. This shaft lock also helps to fix the polishing pads when they rotate around the axis without deflection.
- 3. The whole designing and manufacturing processes of WS-6 and WS-6S are made in Japan.All designs, processes, and assembly of parts are carried out by Japanese craftsmen.

PRODUCT INFORMATION

| Rotation Speed | 5000r.p.m. (without load) 4000r.p.m. (with load) | | | | |
|----------------------|---|--|--|--|--|
| Max Working Pressure | 0.4~0.6Mpa•80PSI | | | | |
| Air Consumption | 16CFM•460L/Min | | | | |
| Output | 0.24KW | | | | |
| Compressor | 3.76KW (5.0HP) | | | | |
| Weight | 1.02kg | | | | |
| Noise | 83DB | | | | |



This new feature helps to change polishing pads so that polishing pads perfectly rotate in a circle without any damage to the machine.

WS-6S



A rear exhaust system reduces noise while polishing, reduces splashes of motor oil on users, and keeps users from the cold air coming out of the polisher.





WS-6S is equipped with a safety lever to comply with the EU Mechanical Directives.



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Q & A:

- Q.1 What is the main cause of trouble?
- A.1 There are mainly 2 causes, air pressure from Compressor and Drain. WS-6 is designed with suitable air pressure 0.4~0.6 Mpa.
 Old model was required more air pressure than new one. People who replaced with new model often use new tool with the same amount of air pressure. Using tool with excessive air pressure causes damage, because excessive spin strains gear.(By our research, with over 8000 RPM in rated 5000 RPM generally)
 Also it causes damage that drain from compressor gets into Bearing.
 Therefore we strongly recommend using Regulator air filter to prevent a failure cause.
 WS-6 is a polisher that can fit Back Pad,80 φ to 100 φ. It can not be used with other sizes to grind and cut.
- Q.2 How long is durable life of each parts?
- A.2 2000 hours for the parts of relevant gear, 300 ~ 1000 hours for the parts of relevant Bearing, 500 hours for Vane.

The broken gear due to the malfunction of Bearing is often seen.

We recommend to have regular maintenance and replacement of Bearing and Vane.

DAILY MAINTENANCE:





- 1:Drip lubrication oil 3~5 drops into air hose before and after using and then idle 30 seconds.
- 2: Check Backer Pad rotation before using, replace new Backer Pad in case of not making perfect circle.
- 3: Drain water of air compressor.
- 4: Check the operation of air filter.
- 5: Check and adjust compressed air with regulator before using.

Caution!

- WS-6 and WS-6S are air tools specially designed for back pads with sizes up to 100mm, but they are not used for cutting and grinding.
- Make sure to use the air polisher with the specified air pressure (0.4~0.6Mpa 80PSI) and air consumption (16CFM 460L/min), otherwise higher air consumption will damage polishers. If using the older model polisher, air consumption should be taken into account.
- Using an air filter and regulator is highly recommended to prevent the WS-6's breakage.



Parts List(WS-6)

| No. | Part No. | Description | | Qty | No. | Part No. | Description | | Qty |
|----------|------------------|--------------------|--------|-------|----------|----------|-----------------------|---------|----------|
| 1 | 803W01 | Screw | | 3 | 50 | 1364 | Wave Washer | WW8 | 1 |
| 2A | 803W02SA | Pipe Joint Assy | | 1 set | 51 | 803W51 | Throttle Valve | | 1 |
| 3 | 803W03 | Head Gasket | | 1 | 52 | 803W52 | Silencer | | 1 |
| 4 | 803W04 | Oil Seal | | 1 | 53 | 4710 | Cap Screw | M4x15 | 4 |
| 7 | 803W07 | Water Pipe | | 1 | | | | | |
| 8 | 803W08 | Motor Case | | 1 | 56 | 803W56 | Hose (Air / Water) | 3m | 2 |
| 9 | 3464 | Ball Bearing | 608ZZ | 1 | 59 | 803W59 | Hose Band | | 1 |
| 10 | 2611 | Snap Ring | | 1 | 60 | 803W60 | Muffler | | 2 |
| 11 | 803W11 | Bevel Gear | | 1 | 61 | 803W61 | Water Hose Joint Assy | 61A+61B | 1 |
| 12 | 803W12 | Ball Bearing | 6302ZZ | 1 | 62 | 803W62 | Air Hose Joint Assy | 62C+62D | 2 |
| 13 | 803W13 | Spindle | | 1 | | | | | |
| 14 | 803W14 | Nozzle | | 1 | | | | | |
| 15 | 803W15 | Key | | 1 | | | | | |
| 16 | 803W16 | Oil Seal | | 1 | | | | | |
| 17 | 803W17 | Spindle Cover | | 1 | | | | | |
| 18 | 803W18 | Lock Shaft | | 1 | | | | | |
| 19 | 803W19 | Lock Body | | 1 | | | | | |
| 20 | 103N33 | Spring | | 1 | | | | | |
| 21 | 103N34 | Lock Switch | | 1 | | | | | |
| 22 | 803W22 | Washer | | 1 | | | | | |
| 23 | 3150 | Handle | | 1 | | | | | |
| 23 | 803W24 | Motor Case Cover | | 1 | | | | | |
| 24 | 803W24 803W25 | Pinion Gear | | 1 | 90 | 803W90 | Exhaust Hose | | 1 |
| 25 | 3256 | Ball Bearing | 6000ZZ | 2 | 90 A1 | 5015 | Coupler | | 1 |
| 20 | 803W27 | Front Plate | 000022 | 1 | | 3143 | Wrench | | |
| | | | | | | 3143 | wrench | | 1 |
| 28 29 | 803W28 803W29 | Spacer Rotor | | 1 | | | | | |
| | | | | 1 | | | | | |
| 30 | 7115 | Vane | | 4 | | | | | |
| 31 | 7116 | Cylinder | | 1 | | | | | |
| 32 | 803W32 | Spring Pin | | 1 | | | | | |
| 33 | 803W33 | Rear End Plate | 00077 | 1 | | | | | |
| 34 | 3310 | Ball Bearing | 626ZZ | 1 | | | | | |
| 35 | 803W35 | Bearing Cap | | 1 | | | | | |
| 36 | 803W36 | Intake Cover | | 1 | | | | | |
| 37 | 803W37 | Motor Gasket | | 1 | | | | | <u> </u> |
| 38 | 803W38 | Water Adjust Valve | | 1 | | | | | |
| 39 | 803W39 | Valve Nut | | 2 | | | | | |
| 40 | 803W40 | Nut | | 1 | | | | | |
| 41 | 803W41 | Valve Washer | | 1 | | | | | |
| 42 | 2484 | O-Ring | | 1 | | | | | |
| 43 | 803W43 | Retaining Ring | | 1 | | | | | |
| 45A | 803W45SA | Valve Body Assy | | 1 set | | | | | |
| 47 | 803W47 | Valve Bush | | 1 | | | | | |
| 48 | 803W48 | Needle Roller | | 1 | | | | | |
| 49 | 5002 | O-Ring | KS-5 | 2 | | | | | |

Maintenace disassembly



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Parts List(WS-6S)

| No. | Part No. | Description | | Qty | No. | Part No. | Description | | Qty |
|-----|----------|-----------------------------|--------|-------|-----|----------|-----------------------|---------|-----|
| 1 | 803W01 | Screw | | 2 | | | | | |
| 2A | 803W02SA | Pipe Joint Assy | | 1 set | | | | | |
| 3 | 803W03 | Head Gasket | | 1 | 52 | 803W52 | Silencer | | 1 |
| 4 | 803W04 | Oil Seal | | 1 | 53 | 4710 | Cap Screw | M4x15 | 4 |
| 7 | 803W07 | Water Pipe | | 1 | | | • | | |
| 8 | 803W08 | Motor Case | | 1 | 56 | 803W56 | Hose (Air / Water) | 3m | 2 |
| 9 | 3464 | Ball Bearing | 608ZZ | 1 | 59 | 803W59 | Hose Band | | 1 |
| 10 | 2611 | Snap Ring | | 1 | 60 | 803W60 | Muffler | | 2 |
| 11 | 803W11 | Bevel Gear | | 1 | 61 | 803W61 | Water Hose Joint Assy | 61A+61B | 1 |
| 12 | 803W12 | Ball Bearing | 6302ZZ | 1 | 62 | 803W62 | Air Hose Joint Assy | 62C+62D | 2 |
| 13 | 803W13 | Spindle | | 1 | 70A | 803W70SA | Valve Body Assy | | 1 |
| 14 | 803W14 | Nozzle | | 1 | 72 | 803W72 | Water Adjust Assy | | 1 |
| 15 | 803W15 | Key | | 1 | 73 | 803W73 | Water Valve Guide | | 1 |
| 16 | 803W16 | Oil Seal | | 1 | 74 | 7119 | O-ring KS-2 | | 3 |
| 17 | 803W17 | Spindle Cover | | 1 | 75 | 3387 | Spring Pin | | 1 |
| 18 | 803W18 | Lock Shaft | | 1 | 76 | 2167 | Needle Roller | | 1 |
| 19 | 803W19 | Lock Body | | 1 | 77 | 3448SA | Safety Lever Assy | | 1 |
| 20 | 103N33 | Spring | | 1 | 78 | 7102 | Valve | | 1 |
| 21 | 103N34 | Lock Switch | | 1 | 70 | 4009 | Wave Washer | | 1 |
| 22 | 803W22 | Washer | | 1 | 80 | 7103 | Valve Stem | | 1 |
| 23 | 3150 | Handle | | 1 | 81 | 7118 | O-Ring | | 1 |
| 24A | 803W24A | Motor Case Cover with Lever | | 1 | 82 | 7113 | Valve Spring | | 1 |
| 25 | 803W25 | Pinion Gear | | 1 | 90 | 803W90 | Exhaust Hose | | 1 |
| 26 | 3256 | Ball Bearing | 6000ZZ | 2 | A1 | 5015 | Coupler | | 1 |
| 27 | 803W27 | Front Plate | 000022 | 1 | | 3143 | Wrench | | 1 |
| 28 | 803W28 | Spacer | | 1 | | 0140 | Wicholi | | • |
| 29 | 803W29 | Rotor | | 1 | | | | | |
| 30 | 7115 | Vane | | 4 | | | | | |
| 31 | 7116 | Cylinder | | 1 | | | | | |
| 32 | 803W32 | Spring Pin | | 1 | | | | | |
| 33 | 803W33 | Rear End Plate | | 1 | | | | | |
| 34 | 3310 | Ball Bearing | 626ZZ | 1 | | | | | |
| 35 | 803W35 | Bearing Cap | | 1 | | | | | |
| 36 | 803W36 | Intake Cover | | 1 | | | | | |
| 37 | 803W30 | Motor Gasket | | 1 | | | | | |
| | 500000 | | | | | | | | |
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